



Dart Aerospace Ltd.
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648.4707

Job Sheet 208879



Part No: 648.4707

Job Qty: 1 pcs

Part Name: SWA3 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/2/20

Job Tracking No:

Due Date: 4/27/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/27/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

DAS
28
9-89



Container No: S273297



Part: 648.4707

Job No: 208879

Serial No/Batch: S273297

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 04/24/20

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CANADA
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120	QC 4	1 pcs	4/27/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
					QC 4 - 74	9-89
					QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	4/27/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	72
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	4/27/20	0.00 0.00	DC - 1 - B4B	
140	QC 21 - FG	1 pcs	4/27/20	0.00 0.00	DC - 2 - B4B	
					QC 21 - FG - 21	

Part Op 110 - Packaging 1 - Pick Kit
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707
 135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707
 140 - (QC21- Final Inspection - Work Order Release)

015372

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5165060
188-FPSS-832-3/8	Set Screw	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5027242
188-FSCS-1032-5/8	Flat socket cap Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5255284
600.1319	Up Decal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5273246
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	6 ft (6 ea)	110-Packaging 1 - Pick Kit	5196433
SWA3-400	Button Head Screw	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5255495
SWA3-600	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5255853
SWA3-700	Bearing Balls - 1/4"	32 Ea (32 ea)	110-Packaging 1 - Pick Kit	5262388
SWA6A-1900	1/4" Female Spade Connector	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5253882
SWA6A-2000	1/8" Female Spade Connector	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093722

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-832-1/4	1	46	0
	188-FPSS-832-3/8	1	69	0
	188-FSCS-1032-5/8	4	231	0
	600.1319	1	192	0
	EL314-SJTOW	6	0	0
	SWA3-400	2	54	0
	SWA3-600	1	26	0
	SWA3-700	32	630	0
	SWA6A-1900	6	220	0
	SWA6A-2000	4	441	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY							
		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
		Completed By _____							
		Lead hand / Supervisor _____							
QC / QA Coordinator _____									